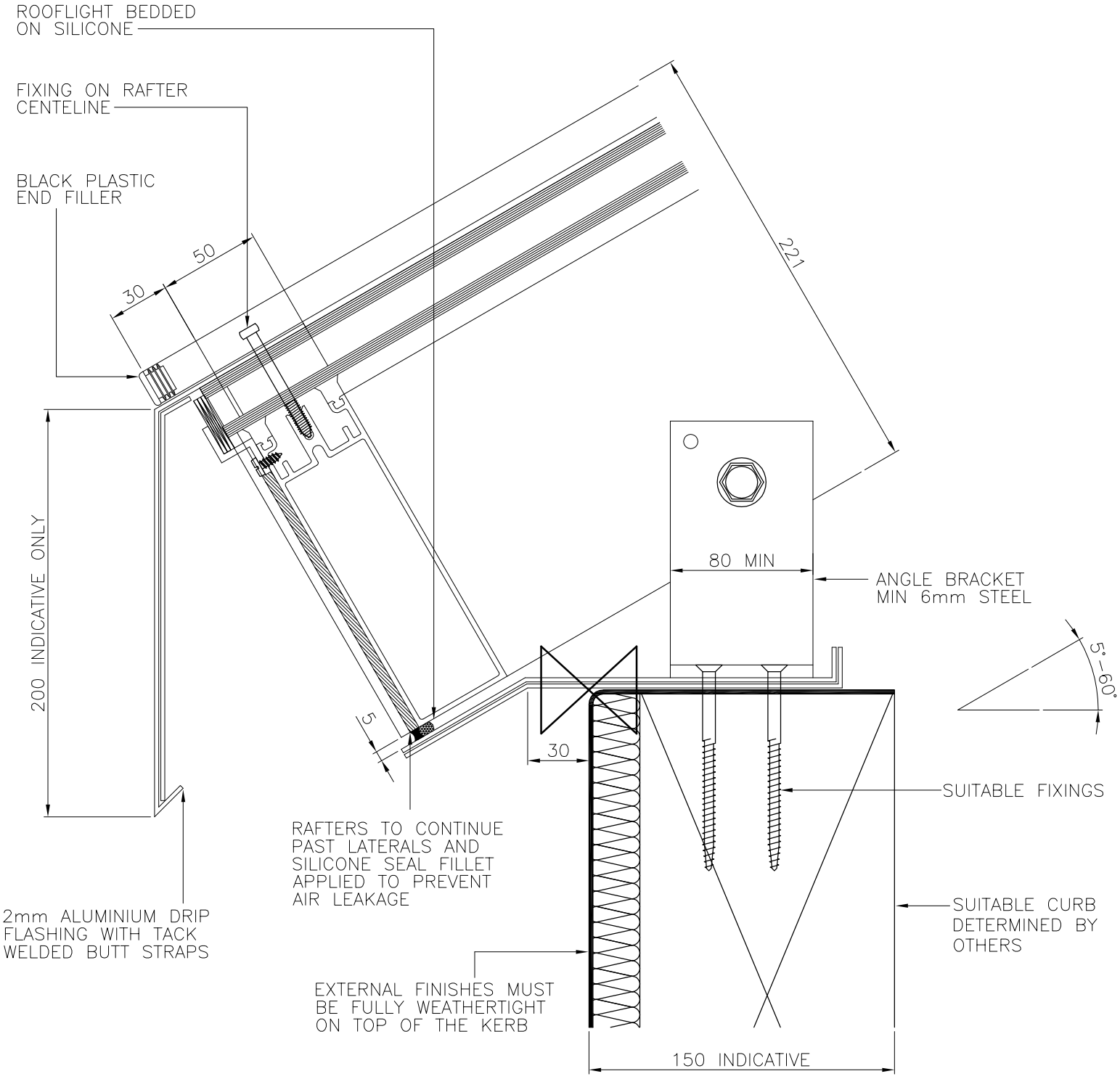1 AL/103 ANGLED CILL DETAIL