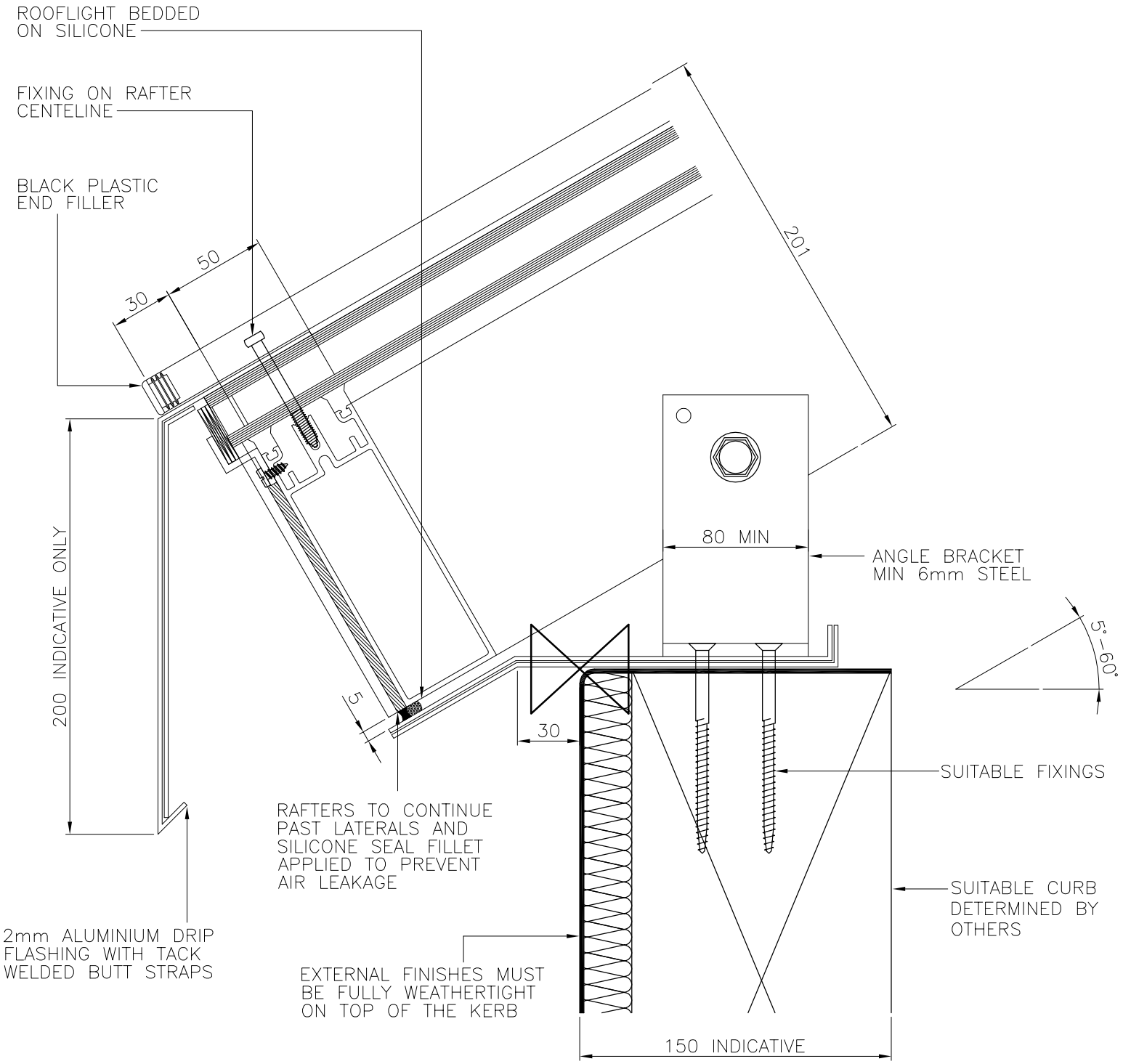1 AL/102 ANGLED CILL DETAIL