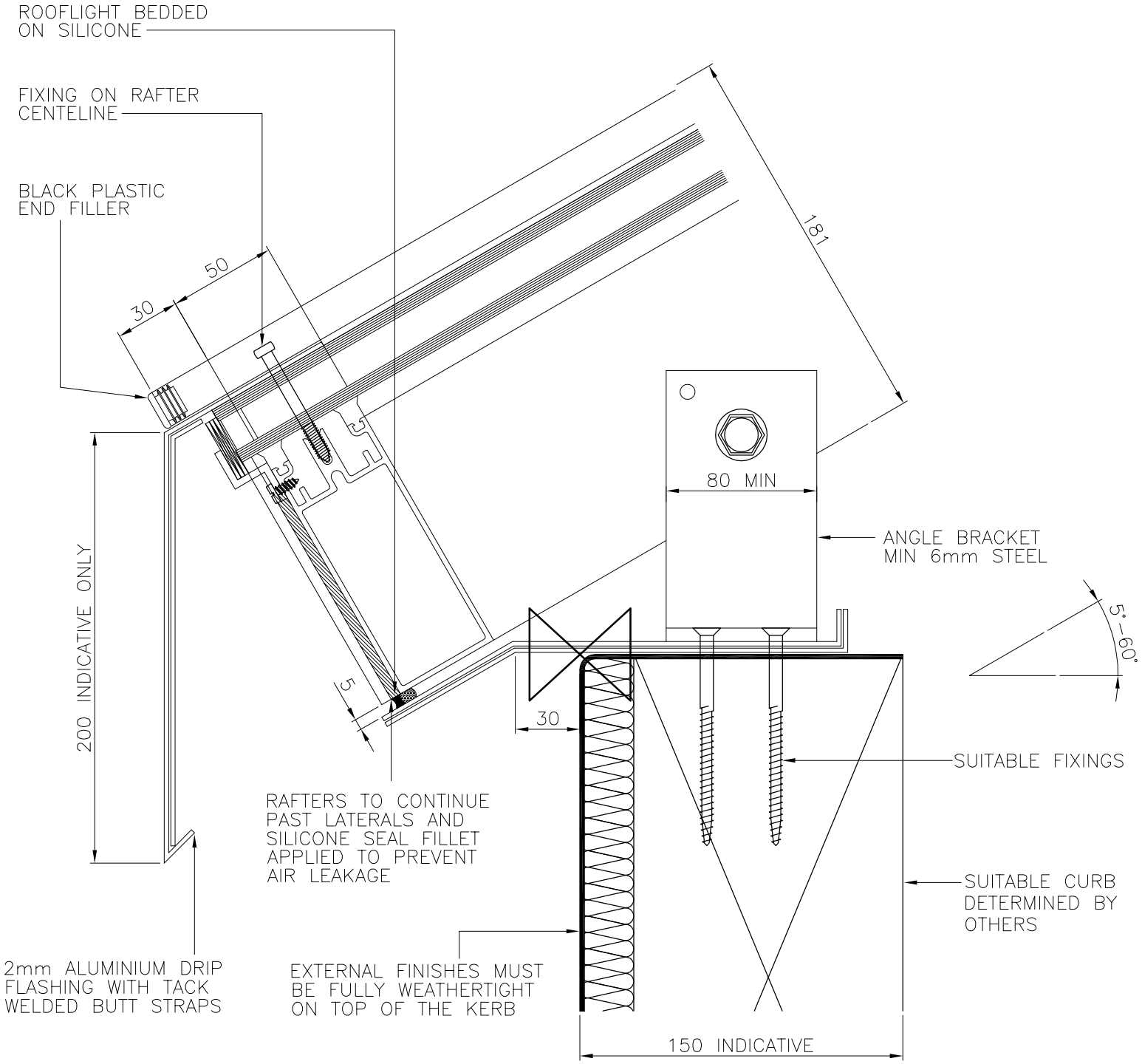1 AL/101 ANGLED CILL DETAIL